ecoecho®
TOMORROW
IS IN YOUR
HANDS
Duni
SUPPLIER OF GOODFOODMOOD®

THERE'S
ALWAYS AN
ecoecho®
ALTERNATIVE
NORDIC STREET FOOD

ecoecho®

Want to present your whole concept as sustainable, from your ingredients to your packaging? Our ecoecho® range is the natural choice.

It enables you to get virtually whatever product you need in an eco-conscious, stylish, convenient format.

The most extensive range of its kind, it builds on our many decades' experience of working with materials and designs.

If you are looking to show that, for your business, quality, safety and environmental standards always go hand-in-hand, look no further.

HORECA:

77%

CHOOSE DUNI
FOR QUALITY

77 % choose quality as the main reason for buying Duni products.*

*Duni Corporate Responsibility customer Survey Nov 2012

ecoecho®

A RESPONSIBLE, PROVEN PARTNER

If you want to uphold sustainable values, you need to be confident that your products come from a partner who shares them. Duni does:

- All ecoecho® products are independently tested to ensure optimal sustainability.*
- Our sites are certified to the ISO 14001 and ISO 9001 management systems for environment and quality.
- Duni is certified for environmental labels such as FSC®, Swan Nordic Ecolabel and OK Compost.
- We audit all our suppliers annually to ensure they uphold sustainable values, follow our Code of Conduct and comply with EU regulations.

**Our Environment & Quality department is always happy to provide certifications.*

FSC
www.fsc.org
The mark of responsible forestry
FSC® C014985

HORECA:

87%

HAVE LOOKED FOR ECOECHO®

87 % have, at sometime, looked for an ecoecho®-product. 30 % have purchased a Duni product for environmental reasons.*

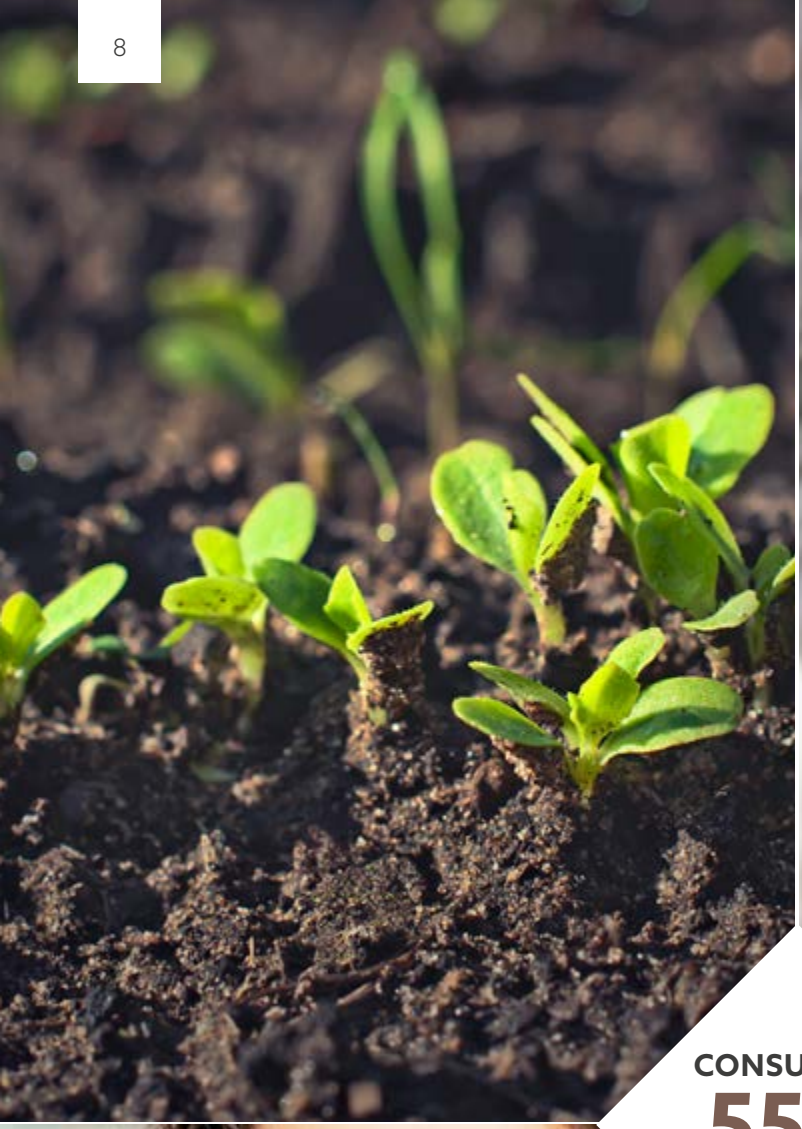
*Duni Corporate Responsibility customer Survey Nov 2012

ecoecho®

WHICH IS BEST FOR YOUR BUSINESS?

Different materials suit different needs. They also vary in terms of how they impact the environment. This guide will help you to choose the right one(s) for your business.

Product/ material	Resource efficient	Renewable	Compostable	Responsibly sourced
Bagasse/Fiber	✔	✔	✔	–
PLA plastic	–	✔	✔	–
Ecoecho® bioplastic	–	✔	–	–
rPET	✔	–	–	–
PLA or PBS lined paper	–	✔	✔	–
FSC Cardboard	–	✔	–	✔



CONSUMERS:

55%

ARE HAPPY TO PAY EXTRA

Today, a majority of consumers are willing to pay extra for products from companies committed to positive social and environmental impact*.

*Nielsen global survey 2014

ecoecho®

BAGASSE

Compostable bagasse is a great example of upcycling. It is made with surplus natural material from sugar production: sugar cane stems.

Bagasse will readily biodegrade under controlled composting conditions. Once composted it turns to soil in just a few weeks.

- Suitable for industrial composting
- May be sorted with food waste depending on local regulations
- Available certification: EN13432

rPET

rPET is made from recycled plastic bottles – which otherwise would end up in landfill sites or burnt as fuel. Typically, rPet has a 50% lower carbon footprint than virgin plastic.

Our rPET products contain up to 80% recycled plastic. Food safety rules mean that the other 20% must be virgin plastic.

The rPET we use is regularly tested to ensure it meets food safety rules – and for content of metals and hazardous materials.

- Documented supply chain
- Recyclable as a standard plastic

NB: The products in our CPET ecoecho® range contain 60% rPET

CONSUMERS:

52%

CHECK PACKAGING

Consumers are increasingly checking packaging to see its environmental impact.*

*Nielsen global survey 2014

ecoecho®

PLA

Compostable PLA is made from surplus renewable material: fermentable corn starch. The lactic acid formed during fermentation is collected and polymerised into PLA.

Bioplastics such as PLA offer society a way to reduce dependence on fossil fuels. Consequently they are useful in helping to prevent climate change.

- Recyclable in modern recycling plants
- Available certification: EN13432

ECOECHO® BIOPLASTIC

The manufacture of ecoecho® bioplastic is integrated with the production of sugar – in a highly efficient process.

Ecoecho® bioplastic is made from sugar cane: 94% of the organic carbon in the material is from plant-based resources.

LCA (life cycle assessment) shows ecoecho® bioplastic has a 25% lower carbon footprint than standard plastics.

- Recyclable as a standard plastic

CARDBOARD

All the cardboard solutions we offer are made from renewable materials. In most cases they are compostable too.

To qualify as ecoecho®, our cardboard products must be either FSC-certified or have a compostable lining. Some meet both these criteria.

- Recyclable as cardboard
- Available certification for PLA or PBS-lined products: EN13432

BIG IMPACT, SMALL INVESTMENT

ecoecho®

Branded solutions can make a big difference to the success of your business – for a surprisingly small investment.

Personalised items project professionalism and, chosen well, can simplify day-to-day operations.

At Duni we offer expert guidance and solutions for all personalisation needs and budgets.

Our offering ranges from adapted standard products from our assortment – like take-away boxes, cups and glasses – to fully customised solutions.

THE ULTIMATE SUSTAINABLE PACKAGING SOLUTION

ecoecho®

A unique one-stop-shop concept, Duniform® combines smart design, excellent functionality, service and support, and great value.

Duniform® enables you to provide stylish, sustainable packaging that adds feel-good factor to every meal you serve.

We offer a suite of ecoecho® items that fit the Duniform® concept. This includes a wide selection of eco-conscious, attractive and sealable take-away trays.

1

2

3 **New**

4 **New**

5 **New**

6 **New**

7

8

9 **New**

10 **New**

11

BAGASSE BOWLS

- High-quality, eco-conscious materials
- Crystal-clear convenient lids
- rPET lids can be embossed
- Bowls match boxes

Material Bagasse: max +100°C (microwarmable)
rPET: max +70°C

ecoecho® MICRO STACKABLE CUSTOMIS-ABLE ANTI FOG

No.		Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1		169211	Bowl	Brown	Bagasse	154x154x56	600	12x40
2		169214	Lid for 169211	Transparent	rPET	170x170x35	-	12x40
3	New	177000	Bowl	Brown	Bagasse	194x194x48	800	8x40
4	New	177001	Bowl	White	Bagasse	194x194x48	800	8x40
5	New	177002	Bowl	Brown	Bagasse	194x194x60	1000	8x40
6	New	177003	Bowl	White	Bagasse	194x194x60	1000	8x40
7		169212	Bowl	Brown	Bagasse	194x194x53	900	4x40
8		169213	Bowl	Brown	Bagasse	194x194x65	1200	4x40
9	New	177004	Lid for 177000/177002 169212/169213	Brown	Bagasse	194x194x27	-	8x40
10	New	177005	Lid for 177001/177003	White	Bagasse	194x194x27	-	8x40
11		169215	Lid for 177000-177003 169212/169213	Transparent	rPET	212x212x37	-	8x40

BACK TO NATURE IN JUST 8 WEEKS

Compostable, renewable and robust, bagasse is a natural by-product of sugar production. We use it for many ecoecho™ products. Importantly, it not only offers minimal environmental impact, it also performs impressively: it is suitable for both warm and cold meals. Once composted, it turns to soil in just 8 weeks.

BAGASSE BOXES

- High-quality, eco-conscious materials
- Crystal-clear convenient lids
- rPET lids can be embossed
- Boxes match bowls

Material Bagasse: max +100°C (microwarmable)
rPET: max +70°C

ecoecho® MICRO STACKABLE CUSTOMIS-ABLE ANTI FOG New

No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	177006	Box	Brown	Bagasse	155x155x53	900	9x40
2	176871	Box	White	Bagasse	155x155x53	900	9x40
3	177007	Lid for 177006/176871	Transparent	rPET	156x156x44	-	9x40
4	177008	Box	Brown	Bagasse	230x155x36	850	12x40
5	177009	Box	White	Bagasse	230x155x36	850	12x40
6	177010	Box	Brown	Bagasse	230x155x46	1200	12x40
7	177011	Box	White	Bagasse	230x155x46	1200	12x40
8	177012	Lid for 177008/177009 /177010/170011	Transparent	rPET	239x165x28	-	9x40

1 **New**

2 **New**

3 **New**

4 **New**

5 **New**

6 **New**

7 **New**

8 **New**

MADE FROM PLANTS

Made from compostable bagasse – a natural by-product of sugar production – new Snack Box enables you to present your entire offering as sustainable. If you are looking for robust feel-good packaging, look no further.

BAGASSE SNACK BOX

- Compostable
- Made out of renewable by-products
- Stackable
- Hinged lid

Material Bagasse: max +100°C

ecoecho® MICRO STACKABLE New

No.	Article	Description	Comp.	Vol (cl)	Size Ø (mm) LxWxH	Qty/ Cart.
1	178071	Snack Box	1	575	145x145x100	4x50
2	178072	Snack Box	1	750	185x185x70	6x50

1 **New**

2 **New**

1

2

BAGASSE PIZZA BOX

- Compostable
- Made out of renewable by-products
- Easy use
- Eye-catching design
- Keeps pizza warmer longer than regular carton
- Sturdy and robust

Material Bagasse: max +100°C

ecoecho® MICRO STACKABLE CUSTOMIS-ABLE

No.	Article	Description	Colour	Size (mm) LxWxH	Qty/ Cart.
1	168742	Pizza Box Bottom	Brown	356x356x34	3x55
2	168743	Pizza Box Lid	Brown	363x363x19	3x55

BAGASSE MEAL BOXES

- Compostable
- Made out of renewable by-products
- Hinged lid

Material Bagasse: max +100°C (microwarmable)

ecoecho® MICRO CUSTOMIS-ABLE

No.	Article	Description	Comp	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	163073	Meal Box	1	162x152x80	475	4x50
2	163080	Meal Box	1	185x143x62	530	6x50
3	163079	Meal Box	1	239x156x63	850	4x60
4	163078	Meal Box	2	241x163x65	470/300	4x50
5	163075	Meal Box	1	225x201x85	1000	3x50
6	163074	Meal Box	3	225x201x85	325/70/60	2x60
7	163076	Meal Box	1	236x231x81	1200	2x55
8	163077	Meal Box	3	236x231x81	350/120/120	2x50

1

2

3

4

5

6

7

8

BAGASSE SUSHI BOXES

- Compostable
- Crystal clear lid

Material Bagasse/PBS: max +40°C
PLA: max +40°C

ecoecho®

No.	Article	Description	Colour	Material	Size (mm) LxWxH	Qty/ Cart.
1	168856	Sushi Box	Black	Bagasse/PBS	180x111x22	4x125
2	169869	Lid for 168856	Transparent	PLA	185x115x30	4x125
3	168847	Sushi Box	Black	Bagasse/PBS	243x147x22	4x125
4	168849	Lid for 168847	Transparent	PLA	247x151x27	4x125
5	168848	Sushi Box	Black	Bagasse/PBS	274x197x20	4x125
6	168850	Lid for 168848	Transparent	PLA	280x205x27	4x125

CARDBOARD/PLA BOXES & BAGS

- FSC®-certified cardboard
- Crystal clear window
- Made out of 100% renewable resources

Material Cardboard/PLA/Cellulose: max +40°C

No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159908	Meal Box with Window	Brown	Cardboard/ PLA	120x110x45	450	1x200
2	159910	Meal Box with Window	Brown	Cardboard/ PLA	200x120x45	900	1x250
3	159909	Meal Box with Window	Brown	Cardboard/ PLA	200x155x45	1200	1x200
4	159911	Wrap Box with Window	Brown	Cardboard/ PLA	90x50x130	550	1x1000
5	159912	Sandwich Box (double wedge) with Window	Brown	Cardboard/ PLA	175x75x90	590	1x500
6	159913	Roll/Bagel/Muffin Bag	Brown	Cardboard/ Cellulose	280x150x55	-	1x1000
7	159914	Baguette Bag	Brown	Cardboard/ Cellulose	355x100x55	-	1x1000

1

2

3

4

5

6

7

CARDBOARD/PE BOXES

- Hot use
- Crystal clear window
- FSC®-certified cardboard

Material Cardboard/PE: max +100°C

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162670	Meal Box with Window	Brown	120x110x45	450	1x200
2	162671	Meal Box with Window	Brown	200x120x45	900	1x250
3	162672	Meal Box with Window	Brown	200x155x45	1200	1x200

1

2

3

SNACK SACCHETTO

- Integrated napkin
- Convenient on-the-go solution
- Grease resistant
- FSC®-certified

Material: Paper max +70°C

ecoecho® FSC CUSTOMIS-ABLE New

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	176567	Snack Sacchetto mit weißer 2-lg. Serviette	braun	113x210	1x350
2	176568	Snack Sacchetto mit weißer 2-lg. Serviette	braun	143x210	1x300
3	176569	Snack Sacchetto mit weißer 2-lg. Serviette	braun	194x210	1x300

1 **New**

2 **New**

3 **New**

VIKING® BOX

- FSC®-certified cardboard
- 2-piece design

Material Cardboard/PE: max +100°C

ecoecho® FSC MICRO CUSTOMIS-ABLE

No.	Article	Description	Colour	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162916	Viking® Box	Brown	200x140x48	1100	2x125
2	162917	Viking® Lid	Brown	200x140x30	-	2x125

2

1

PLA SALAD BOWLS

- Compostable
- Made out of 100% renewable resources
- Superb transparency

Material PLA: max +40°C

ecoecho® STACKABLE SECURE

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159862	Salad Bowl	220x220x45	700	6x45
2	159863	Salad Bowl	220x220x60	950	6x45
3	159864	Lid for 159862/159863	230x230x30	-	6x45

1

2

3

ECO DRESSING CUPS

- Compostable
- Made out of 100% renewable resources
- Crystal clear lids

Material Bagasse: max +100°C
PLA: max +40°C

ecoecho® SECURE

No.	Article	Description	Colour	Material	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	169865	Dressing Cup	White	Bagasse	63x63x18	30	10x150
2	169866	Dressing Cup	White	Bagasse	63x63x32	60	10x150
3	169867	Dressing Cup	White	Bagasse	63x63x53	85	10x150
4	159865	Dressing Cup	Transparent	PLA	62x62x30	60	12x250
5	159866	Lid for 169865/169866/ 169867/159865	Transparent	PLA	65x65x5	-	12x250
6	159867	Dressing Cup	Transparent	PLA	74x74x35	100	10x250
7	159868	Dressing Cup	Transparent	PLA	74x74x47	120	10x250
8	159869	Lid for 159867/159868	Transparent	PLA	78x78x6	-	10x250

1 2 3

4 5

6 7 8

CARDBOARD/PLA SOUP BOWLS

- Eco-conscious material
- Customisable

Material: PE/PLA max +100°C
Material: CPLA max +100°C

ecoecho® CUSTOMISABLE STACKABLE New

No.	Article	Description	Material	Size(mm) LxWxH	Vol (ml)	Qty/ Cart.
1	170732	Soup Bowl	Cardboard/PLA	90x90x62	250	8x50
2	170733	Lid for 170732	CPLA	95x95x10	-	16x50
3	170734	Soup Bowl	Cardboard/PLA	115x115x63	400	10x50
4	170735	Soup Bowl	Cardboard/PLA	115x115x77	550	10x50
5	170736	Soup Bowl	Cardboard/PLA	115x115x148	950	10x50
6	170737	Lid for 170734/170735/ 170736	CPLA	120x120x10	-	16x50

* Available from Q2 2016.

CRYSTAL DELI

- Top quality with exceptional clarity
- 80% recycled material
- Accentuates beauty of food
- One convenient lid fits all sizes
- Efficient lid application

Material rPET: max +70°C ecoecho® STACKABLE CUSTOMIS-ABLE New

No.	Article	Description	Size(mm) LxWxH	Vol (ml)	Qty/ Cart.
1	177065	Crystal Deli	116x116x44	250	10x35
2	177066	Crystal Deli	116x116x61	375	10x35
3	177067	Crystal Deli	116x116x75	500	10x35
4	177068	Crystal Deli	116x116x107	750	10x35
5	177069	Crystal Deli lid	120x120x14	-	10x35

1 **New**

2 **New**

3 **New**

4 **New**

5 **New**

SANDWICH BOXES

- Made out of recycled material
- Superb transparency
- Hinged lid

Material rPET: max +70°C

ecoecho® STACKABLE

No.	Article	Description	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	159416	Baguette Box	170x80x65	350	1x700
2	159417	Baguette Box	225x80x65	500	1x350
3	156645	Baguette Box	324x80x75	850	1x250
4	157107	Sandwich Wedge	160x55x85	350	1x600
5	157108	Sandwich Wedge	160x65x85	500	1x500
6	157109	Sandwich Wedge	160x75x85	600	1x600
7	159567	Bagel Box	118x85x60	400	1x700

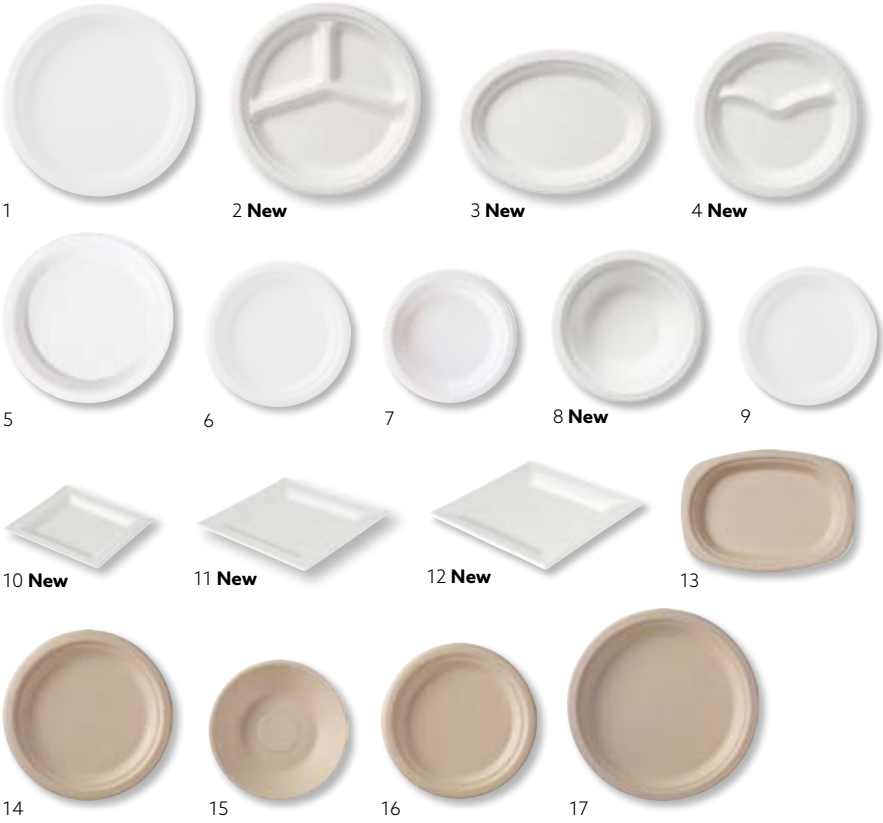
BAGASSE PLATES

- Compostable
- Made from natural by-products
- Full range offer in white and brown bagasse

Material Bagasse: max +100°C (microwarmable)

ecoecho® MICRO

No.		Article	Description	Colour	Vol (ml)	Size Ø (mm)	Qty/ Cart.
1		161204	Dinner Plate	White	-	260	8x50
2	New	172499	Dinner Plate 3 Comp.	White	-	260	10x50
3	New	172504	Dinner Plate Oval	White	-	260	2x125
4	New	172498	Dinner Plate 2 Comp.	White	-	220	10x50
5		161205	Dinner Plate	White	-	220	8x50
6		161207	Dessert Plate	White	-	170	10x50
7		164768	Dessert Plate	White	-	150	8x125
8	New	172505	Soup Plate	White	450	180	20x50
9		161206	Soup Plate	White	300	160	10x50
10	New	174778	Square Plate	White	-	160x160	12x50
11	New	174779	Square Plate	White	-	200x200	6x50
12	New	174780	Square Plate	White	-	260x260	6x50
13		157179	Dinner Plate Oval	Brown	-	220	10x50
14		157180	Dinner Plate	Brown	-	220	9x50
15		157181	Soup Plate	Brown	350	160	10x50
16		157182	Dinner Plate	Brown	-	180	8x50
17		157183	Dinner Plate	Brown	-	260	10x50



BACK TO NATURE IN JUST 8 WEEKS

Compostable, renewable and robust, bagasse is a natural by-product of sugar production. We use it for many ecoecho™ products. Importantly, it not only offers minimal environmental impact, it also performs impressively: it is suitable for hot-fills, microwaves and freezers. Once composted, it turns to soil in just 8 weeks.

ECO CUTLERY

- Made out of 100% renewable material
- Sturdy design

Material CPLA: max +70°C

ecoecho®

No.	Article	Description	Colour	Size (mm)	Qty/ Cart.
1	168641	Knife Large	White	185	10x100
2	168642	Fork Large	White	185	10x100
3	168643	Spoon Large	White	185	10x100
4	168851	Knife, Fork Large, White Napkin	White	185/185	1x250
5	162023	Knife Small	White	150	10x100
6	162024	Fork Small	White	150	10x100
7	162025	Spoon Small	White	150	10x100
8	161203	Knife, Fork Small, White Napkin	White	150/150	1x250

ecoecho®

SIMPLE.
STYLISH.
STURDY.

2016
NEW
CRYSTAL GLASSES

1 **New**

2 **New**

3 **New**

4 **New**

5 **New**

6 **New**

7 **New**

CRYSTAL GLASSES

- High content of recycled material
- Flexible material to avoid breakage
- Multiple serving solutions for cold drinks, smoothies,
- desserts and yoghurt with müsli

Material: rPET 70°C

ecoecho®

SECURE STACKABLE New

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	188000	Crystal Glass	30 (0,25 L)	25x65
2	188001	Crystal Glass	27	16x60
3	188002	Crystal Glass	36	16x60
4	188003	Crystal Glass, Insert for 188001 / 188002	12	16x30
5	188004	Crystal Glass	41 (0,3 L)	16x50
6	188005	Crystal Glass	47 (0,4 L)	16x50
7	188006	Crystal Glass	59 (0,5 L)	16x50
8	188007	Flat Lid for 188000	-	24x65
9	188008	Dome Lid for 188000	-	24x65
10	188009	Flat Lid for 188001/188002	-	16x60
11	188010	Dome Lid for 188001/188002	-	16x60
12	188011	Flat Lid for 188004/188005/188006	-	20x50
13	188012	Dome Lid for 188004/188005/188006	-	20x50
14	177996	Flat lid (w/o hole) for 188001 / 188002	-	16x60
15	177997	Dome lid (w/o hole) for 188001 / 188002	-	16x60
16	177998	Flat Lid (w/o hole) for 188004 / 188005 / 188006	-	20x50

8 **New**

9 **New**

10 **New**

11 **New**

12 **New**

13 **New**

14 **New**

15 **New**

16 **New**

PLA GLASSES

- Compostable
- Made out of 100% renewable resources
- Superb transparency

Material PLA: max +40°C

ecoecho® CUSTOMIS-ABLE SECURE STACKABLE

No.	Article	Description	Vol (cl)	Qty/ Cart.
1	157857	Glass	16	20x50
2	157858	Glass	25 (20)	20x50
3	159717	Glass (hygiene packed)	25	1x500
4	157859	Glass	39 (30)	20x50
5	157860	Glass	58 (42)	16x40
6	157862	Flat Lid (w cross) for 157860	-	16x80
7	158631	Dome Lid (w hole) for 157860	-	6x40

STRAWS

Material PP: max +70°C
PLA: max +40°C (ecoecho™)

ecoecho®

No.	Article	Description	Material	Colour	Size (mm)	Qty/ Cart.
1	153763	Straw	PLA	Transparent	210	100x100

ECO TRIPLE WALL CUPS

- Compostable cups and lids
- Sturdy triple wall design
- Vented lids for steam release

Material PAP/PBS: max +100°C
CPLA: max +100°C

ecoecho® INSULATE CUSTOMIS-ABLE SECURE

No.	Article	Description	Colour	Material	Vol (cl)	Qty/ Cart.
1	161197	Triple Wall Cup	Brown	PAP/PLA	24	20x25
2	161198	Triple Wall Cup	Brown	PAP/PLA	35	12x30
3	161199	Triple Wall Cup	Brown	PAP/PLA	47	12x20
4	159709	Triple Wall Cup	Printed	PAP/PLA	24	20x25
5	159710	Triple Wall Cup	Printed	PAP/PLA	35	12x30
6	159711	Triple Wall Cup	Printed	PAP/PLA	47	12x20
7	159712	Lid for 159709/161197	White	CPLA	-	20x50
8	159713	Lid for 159710/159711/161198/161199	White	CPLA	-	25x50

ECO DOUBLE WALL CUPS

- Made out of 100% renewable resources
- Compostable cups and lids
- Sturdy double wall design
- Vented lids for steam release

Material PAP/PLA: max +100°C
CPLA: max +100°C

ecoecho® INSULATE CUSTOMIS-ABLE SECURE

No.	Article	Description	Colour	Material	Vol (cl)	Qty/ Cart.
1	170701	Double Wall Cup	Printed	PAP/PLA	24	20x40
2	170730	Double Wall Cup	Printed	PAP/PLA	35	16x35
3	170731	Double Wall Cup	Printed	PAP/PLA	47	16x35
4	170636	Lid for 170701	White	CPLA	-	20x40
5	170637	Lid for 170730/170731	White	CPLA	-	16x50

ECO HOT DRINK CUPS

- Compostable cups and lids
- Vented lids for steam release

Material PAP/PBS: max +100°C
CPLA: max +100°C

ecoecho® CUSTOMIS-ABLE SECURE

No.	Article	Description	Colour	Material	Vol (cl)	Qty/ Cart.
1	159924	Eco Hot Drink Cup	Printed	PAP/PLA	12	20x50
2	159706	Eco Hot Drink Cup	Printed	PAP/PLA	24	20x50
3	159707	Eco Hot Drink Cup	Printed	PAP/PLA	35	16x50
4	159708	Eco Hot Drink Cup	Printed	PAP/PLA	47	16x35
5	159712	Lid for 159706	White	CPLA	-	20x50
6	159713	Lid for 159707/159708	White	CPLA	-	25x50

1

2

3

4 **New**

5

6

ECO HOT DRINK CUPS

- Made out of 100% renewable resources
- Compostable cups and lids
- Vented lids for steam release

Material PAP/PLA: max +100°C
CPLA: max +100°C

ecoecho® CUSTOMIS-ABLE SECURE

No.	Article	Description	Colour	Material	Vol (cl)	Qty/ Cart.
1	170633	Thank You Cup	Printed	PAP/PLA	12	36x45
2	170634	Thank You Cup	Printed	PAP/PLA	24	20x40
3	170635	Thank You Cup	Printed	PAP/PLA	35	16x50
4	176384	Thank You Becher	Printed	PAP/PLA	47	16x50
5	170636	Lid for 170634	White	CPLA	-	20x40
6	170637	Lid for 170635 / 176384	White	CPLA	-	16x50

SERVING PLATTERS WITH LIDS

- Excellent display of the food on the buffet
- Clear, tight lids perfect for transportation
- Made of recycled PET-material

Material rPET: max +70°C
APET: max +100°C

ecoecho® STACKABLE

Nr.	Artikel	Bezeichnung	Farbe	Material	Größe (mm) LxBxH	Stck./ Kart.
1	159794	Serving Platter, Octagonal	Black	rPET	300x300x30	1x50
2	159798	Lid for 159794	Transparent	rPET	300x300x50	1x50
3	159795	Serving Platter, Octagonal	Black	rPET	360x240x30	1x50
4	159799	Lid for 159795	Transparent	rPET	360x240x50	1x50
5	159796	Serving Platter, Octagonal	Black	rPET	460x300x30	1x50
6	159800	Lid for 159796	Transparent	rPET	460x300x60	1x50
7	159797	Serving Platter, Rectangular	Black	rPET	460x300x30	1x50
8	159801	Lid for 159797	Transparent	rPET	460x300x60	1x50

1

2

3

4

5

6

7

8

DUNIFORM® – THE ULTIMATE IN-HOUSE PACKAGING SOLUTION

Duniform® is a one-stop-shop concept, aimed at caterers and restaurateurs. Combining smart design, excellent functionality and great value, it enables you to provide stylish packaging that adds to the experience of your food.

A WORD FROM OUR CLIENTS

"The design is important to me and my customers. So are sustainable materials and the smart filling functionality."

Mathias Pilblad,
Meatballs for the People

"Duniform® trays have a quality look and feel. Our guests definitely appreciate them."

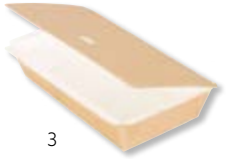
Manh Phan Hien,
owner of Zen Thai

"Duniform® bioplastic trays are a very good choice for us. They allow us to increase the number of sustainable products we use."

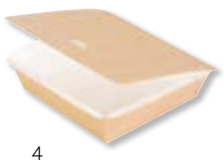
Magnus Lingvärn,
Head chef at the Mathildenborg kitchen

1 **New**

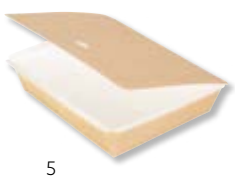
2



3



4



5

CARDBOARD/PE TRAYS

- No sealing film needed
- Suitable for both hot and cold food
- FSC®-certified cardboard
- Clear window

Material Cardboard/PE: ±0°C to +100°C
Temp (Time): +100°C (15min),
+70°C (2h)
+40°C (10days)

ecoecho® CUSTOMIS-ABLE MICRO SEAL FSC

No.	Article	Description	Comp	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	162678	Cardboard Tray	1	160054	170x75x90	570	1x500
2	162679	Cardboard Tray	1	160053	115x115x50	550	1x250
3	162680	Cardboard Tray	1	160051	200x120x45	900	1x250
4	162681	Cardboard Tray	1	160050	165x165x45	1000	1x250
5	162682	Cardboard Tray	1	161267	195x165x45	1200	1x250

BIOPLASTIC TAKE-AWAY TRAYS

- Eco-conscious trays
- Sealable using standard PP film
- Suitable for both hot and cold food
- Fit existing Duniform® machines and cassettes
- Vacuum and Modified Atmosphere Packaging (MAP) applicable

Bioplastic:-20°C to +120°C
Temp (Time):+120°C (1 h), +70°C(4h), +40°C (10 days), -20°C (unlimited)

ecoecho MICRO SEAL

No	Article	Description	Comp	Colour	Cassette DF10/20*	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	171149	Take-Away Tray	1	White	150020	250x159x43	1100	1x246
2	171150	Take-Away Tray	2	White	150021	250x159x45	700/400	1x246
3	171151	Take-Away Tray	3	White	150022	250x159x48	550/350/200	1x246

*No. 1 DF15 / DF25 cassette, 165911 (2 cav.) also available.
No. 2 DF15 / DF25 cassette, 173051 (2 cav.) also available.
No. 3 DF15 / DF25 cassette, 173050 (2 cav.) also available.

1

2

3

BIOPLASTIC CATERLINE TRAYS

- Eco-conscious trays
- Sealable using standard PP film
- Suitable for both hot and cold food
- Fit existing Duniform® machines and cassettes
- Vacuum and Modified Atmosphere Packaging (MAP) applicable

Bioplastic:-20°C to +120°C
Temp (Time):+120°C (1 h), +70°C(4h), +40°C (10 days),
-20°C (unlimited)

ecoecho® MICRO SEAL New

No	Article	Description	Comp	Colour	Cassette DF10/20*	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	173718	Caterline Tray	1	White	140162	227x178x50	1345	1x216
2	173719	Caterline Tray	2	White	159176	227x178x50	645/540	1x216
3	173720	Caterline Tray	3	White	159177	227x178x50	530/325/235	1x216
4	173719	Caterline Tray	1	White	140162	227x178x32	920	1x216
5	173720	Caterline Tray	1	White	140162	227x178x40	1115	1x216

* No. 1 DF15 / DF25 cassette, 153432 (2 cav.), also available.
No. 2 DF15 / DF25 cassette, 163449 (2 cav.), also available.
No. 3 DF15 / DF25 cassette, 163450 (2 cav.), also available.

1 **New**

2 **New**

3 **New**

CPET MENU TRAYS

• 60% recycled material in ecoecho articles

Material CPET:-40°C to +220°C
Temp (Time):+220°C (2h), +70°C (2h), +40°C (10days), -40°C (unlimited)

ecoecho® OVEN MICRO SEAL

No.	Article	Description	Comp	Colour	Cassette DF10/20*	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	115495	Menu Tray	1	Black	140162	225x175x34	960	1x300
2	115494	Menu Tray	1	White	140162	225x175x34	960	1x300
3	122018	Menu Tray	1	Black	140162	225x175x43	1200	1x300
4	115503	Menu Tray	1	White	140162	225x175x43	1200	1x300
5	153414	Menu Tray	1	Black	140162	225x175x54	1500	1x270
6	153422	Menu Tray	1	White	140162	225x175x54	1500	1x270
7	151305	Menu Tray	2	Black	140160	225x175x35	515/370	1x250
8	151306	Menu Tray	2	White	140160	225x175x35	515/370	1x250
9	115505	Menu Tray	2	Black	140160	225x175x43	655/455	1x300
10	115504	Menu Tray	2	White	140160	225x175x43	655/455	1x300
11	151307	Menu Tray	3	Black	140158	225x175x34	430/225/165	1x250
12	151728	Menu Tray	3	White	140158	225x175x34	430/225/165	1x250
13	115506	Menu Tray	3	Black	140158	225x175x43	525/275/205	1x300
14	132346	Menu Tray	3	White	140158	225x175x43	525/275/205	1x300

*No. 1–6 DF15/DF25 cassette, 153432 (2 cav.), also available
No. 7–10 DF15/DF25 cassette, 153433 (2 cav.), also available
No. 11–14 DF15/DF25 cassette, 152440 (2 cav.), also available

CPET SMALL PORTION TRAYS

• 60% recycled material in ecoecho articles

Material CPET:-40°C to +220°C
Temp (Time):+220°C (2h), +70°C (2h), +40°C (10days), -40°C (unlimited)

ecoecho

No.	Article	Description	Comp	Colour	Cassette DF10/20	Size (mm) LxWxH	Vol (ml)	Qty/ Cart.
1	115483	Small Portion Tray	1	Black	140249 (2 cav.)	171x127x35	510	1x900
2	115482	Small Portion Tray	1	White	140249 (2 cav.)	171x127x35	510	1x900
3	148217	Small Portion Tray	1	Black	140249 (2 cav.)	171x127x50	670	1x840
4	151221	Small Portion Tray	1	White	140249 (2 cav.)	171x127x50	670	1x840
5	151304	Small Portion Tray	1	Black	140163	187x137x34	600	1x520
6	151375	Small Portion Tray	1	Black	140163	187x137x40	700	1x480

*DF10/20 cassette, 140169 (2 cav.), also available

MATERIALS GUIDE

Different materials suit different needs. This guide will help you to make the right choice for your business.

SYMBOL	NAME	TEMPERATURE*	DESCRIPTION OF MATERIAL	RECYCLING/DISPOSAL
01 PET	APET	-40°C to +70°C	Virgin plastic, amorphous poly(ethylene terephthalate)	Recycle as Plastics
01 PET	CPET	-40°C to +220°C	Virgin plastic, crystalline poly(ethylene terephthalate)	Recycle as Plastics
01 PET	rPET	-40°C to +70°C	Up to 80 % recycled PET, min 20 % virgin plastic	Recycle as Plastics
07 OTHER	PLA	-4°C to +40°C	Bioplastic from plant starch, polylactic acid	Compostable EN13432 or recycle as Plastics
07 OTHER	CPLA	-4°C to +100°C	Bioplastic from plant starch, crystalline polylactic acid	Compostable EN13432 (cutlery ASTM D6400 and ASTM D6868) or recycle as Plastics
07 OTHER	PBS	-4°C to +40°C	Virgin plastic, polybutylene succinate	Compostable EN13432 or recycle as Plastics
07 OTHER	PE	-4°C to +100°C	Virgin plastic, polyethene	Recycle as Plastics
05 PP	PP	-20°C to +120°C	Virgin plastic, polypropene	Recycle as Plastics
07 OTHER	Bioplastic	-20°C to +120°C	Bioplastic from sugar and natural waxes	Recycle as Plastics
06 PS	PS/EPS	-4°C to +100°C	Virgin plastic, polystyrene / expanded polystyrene	Recycle as Plastics
05 PP	Mineral plastic	-20°C to +120°C	Virgin plastic, polypropene with chalk or talcum	Recycle as Plastics
21 PAP	Bagasse	-4°C to +100°C	Sugar cane fiber by-product	Compostable EN13432 or recycle as Carton/Paper
41 ALU	ALU	-40°C to +250°C	Aluminium	Recycle as Metal
21 PAP	PAP (Paper)	-20°C to +100°C	Paper from forest fiber	Recycle as Paper/Carton
21 PAP	Cardboard	-20°C to +100°C	Cardboard from forest fiber	Recycle as Paper/Carton

*Check specific temperature and time recommendation in catalogue

SYMBOLS GUIDE

Designed for optimal stackability.

Leak resistant.

Microwave safe.

Lid or sealing film does not mist up.

Hinged lid tears off easily.

Oven safe.

Can be sealed by a Duniform® machine.

Can be customised with a logo, design or message.

Excellent insulation properties.

Made with wood from FSC®-certified forests or post-consumer waste.

ecoecho®

Innovative and eco-conscious design – for example made from biodegradable or recycled materials.

This catalogue is printed on FSC®-certified paper.

Duni Benelux B.V.
Tinstraat 15,
4823 AA Breda
Nederland
Tel NL: + 31 76 5432 300
Tel B: +32 3 828 2000
info@duni.nl